

EXTRUSION PIPE/PROFILE CHANGE CHECK LIST

		YES	NO
CODE OF TOOLING REMOVED =			
HAS TOOL AND FORMER BEEN CLEANED/SPRAYED?		YES	NO
TOOL IN GOOD CONDITION?		YES	NO
LAST PIPE/PROFILE QUALITY CHECKED?		YES	NO
CODE OF TOOLING INSERTED?			
IS PRODUCT RUNNING TO SETTING SHEET?		YES	NO
1 ST OFF BEEN CHECKED WITH DRAWING?		YES	NO
IS THE MACHINE CLEAN AND TIDY? INCLUDING REMOVAL OF MATERIAL USED IN LAST JOB RAN?		YES	NO

SAFETY CHECKS = AFTER TOOLING CHANGE

		YES	NO
ARE ALL SAFETY GUARDS IN PLACE AND SECURE?		YES	NO
IS DRYER HOLDING SET TEMPERATURE?		YES	NO
IS SET TEMPERATURE ON EXTRUDER BEING MAINTAINED?		YES	NO
HAVE ALL SPILLAGES BEN CLEANED AWAY?		YES	NO
IS THE MACHINE IN A TIDY STATE?		YES	NO

IF BOLD LETTERING CANNOT BE CIRCLED SEE MANAGER OR SUPERVISOR

THIS FORM MUST BE COMPLETED ONE HOUR AFTER OPERATING.

NAME	
SIGN	
DATE	
MACHINE	

ANY PROBLEMS WITH SET UP / CONDITION OF DIE / FORMERS OR LINE EQUIPMENT?	
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