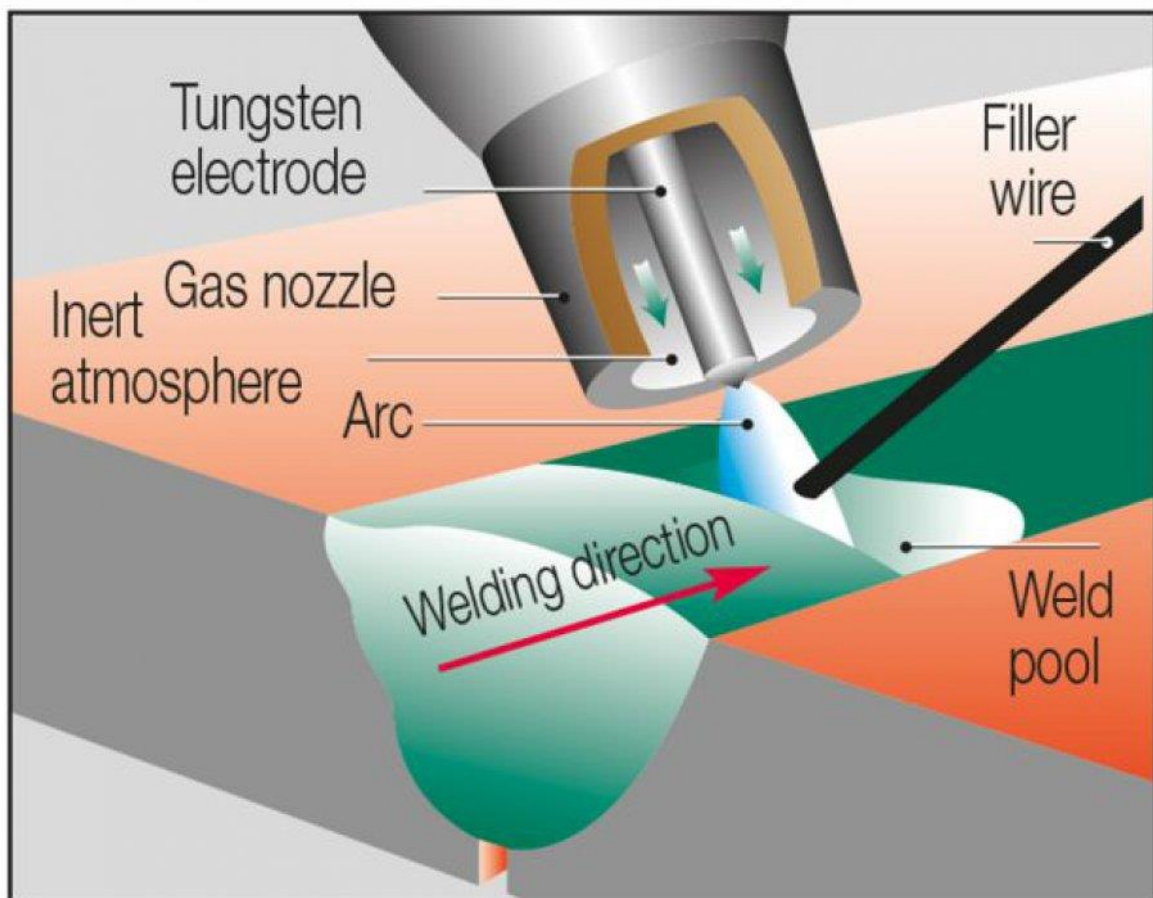
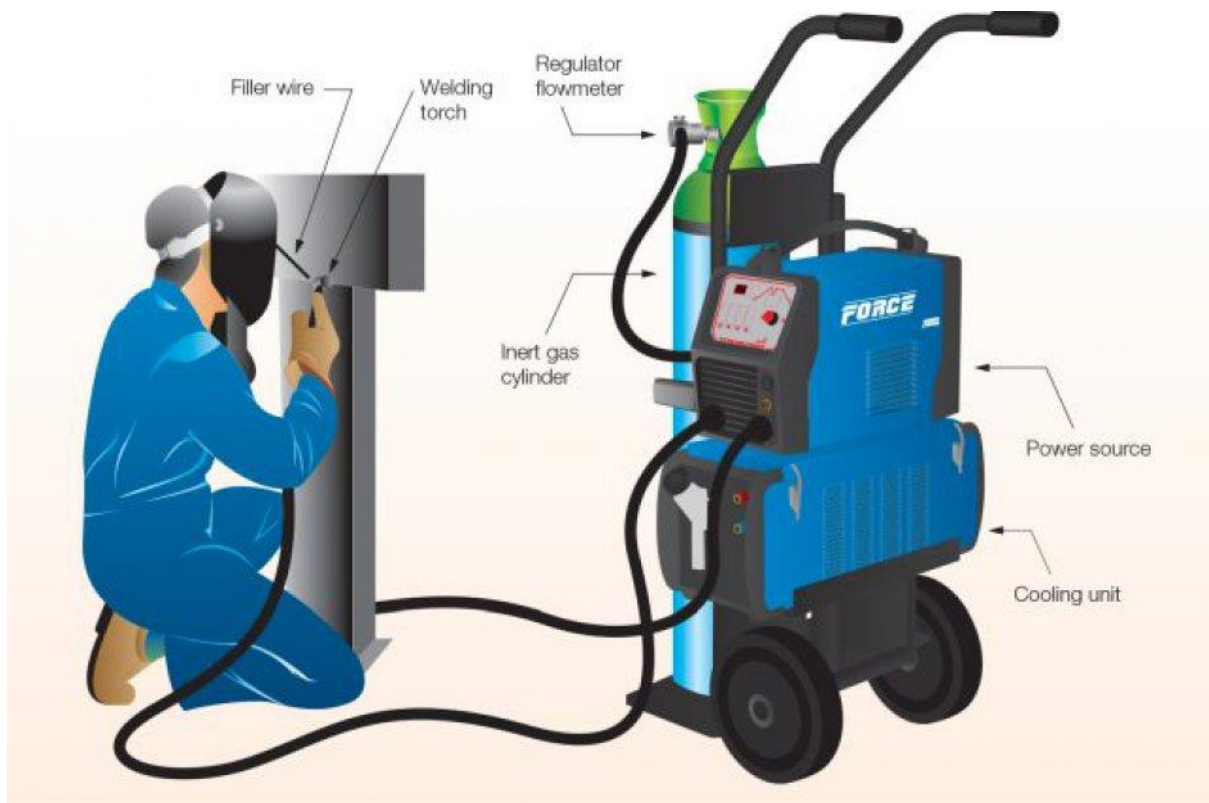




Welding Job Card TIG

PRD No.	
Item	
Welder's Name	
Date	
PPE	Gloves ☐ Mask ☐ Extraction (Check Maintenance Log) ☐

EQUIPMENT *(note: check associated maintenance forms have been completed)*

Machine: *(Tick one)*

ESAB ARISTOTIG 160 LTN160 405-436-0939 IEC 974-1 ☐
 JACKLE PROWIG 220 AC S.N 10690215 ☐

Regulator: *(Tick one)*

VICTOR Model GF250-40-BS3 ☐
 PARWELD single stage EN150 2503 ☐

Flowmeter: *(Tick one)*

CITOGAS CG1202 ☐
 HARRIS Model 861 AR/C02 ☐

Control: *(Tick all relevant)*

Torch trigger ☐
 Pedal (Black) 349 090-886 No.1 ☐
 Pedal (Black) 349 090-886 No.2 ☐
 Pedal (Red) W.Gessman D-74211 S150261/010-0008 ☐

 Torch TBI (Blue) Water Cooled SR 21 ☐

TIG Torch:

Torch TBI (Blue) Water Cooled SR 21 ☐

Tungsten Electrode: *(note: electrode must conform to one if not all these standard's AWS/ANSI A5.12M-98, ISO 6848)*

XCEL Multi-Type Gold, 1.6mm, Part No. XCELGOLD16, Batch No..... ☐
 XCEL Multi-Type Gold, 2.4mm, Part No. XCELGOLD24, Batch No..... ☐

Accessories: *(Tick all relevant)*

Turntable Bedford 230V 50Hz S.N 2324 ☐
 3 Jaw chuck S.N 100 ☐

Gas: (note: must conform to BS EN ISO 14175:2008, ISO 14175-R1-ArH-1.5)

BOC Stainshield TIG (Argon+Hydrogen) ISO 14175-R1-ARH-1.5 ☐

Filler Rod: (note: *stainless TIG filler rods must conform to one if not all these standard's AWS/ASME SFA-A5.9 ER316L, EN ISO 14343-A W 19 12 3 L, TS EN ISO 14343-A W 19 12 3 L, DIN M.No. 1.4430*)

Fusion (no filler) ☐

Super 6, Part No. 7222, 1.00mm x 1000mm, Batch No.....☐

Super 6, Part No. 7224, 1.60mm x 1000mm, Batch No.....☐

BOC, Part No. 42956, 2.40mm x 1000mm Batch No.....☐

ESAB, Part No. 163032R150, 3.20mm x 1000mm, Batch No.....☐

Job Specifics (Record all settings and when referring to stock material use with their AX stock code)

Stock Used (AX Code ie DIS005A, TUBCOM006)	Quantity

Setup Notes:

(Collet, Collet Body, Cup Size, Back Cap, Tungsten Tip, Ground Clamp, Gas Flow, Amps)