

Probationary Requirements **To be completed within first 6 months of employment**

Operators Name: **Start Date:**

Requirements to be achieved during 6 month probationary period	Completed - Sign off by Manager	Understood - Sign off by Operator	Date Completed
Change die and pin for PPF1015 and PPF2015 ready for production			
Change calibrators and end gasket for PPF1015 and PPF2015			
Complete material change on extruder 1 including both dryers and clean out the 2 filters			
Open the head on extruder 1 and clean out any excess material			
Clean chiller filter and replace			
Change Colourant on both extruders			
Operate haul-off during start up			
Replace rubber on extruder 1 vacuum tank			
Start up pipe PPF1015 and PPF2015 to an accepted standard			
Set the saw from PPF1015 to PPF2015 Set the saw from PPF2015 to PPF1015			
Complete all quality checks for PPF1015 and PPF2015			
Drain down main water tank feeding both extruders, clean and refill with fresh water			
Operate granulator to an acceptable and safe standard			
Fill up and replace ink cartridges			
Set up all pipe products to a high quality standard on Extruder 1			
Re-assemble all dies and formers for each and every product on extruder 2			
Obtain an in house counterbalance FLT certificate			