WELD CHECKS

OPERATOR: DATE:			
SOLAR COVERS		YES	NO
1	HAS THE WELD TAKEN? (PULL TEST)		
2	IS THE WELD STRAIGHT?		
3	HAS THE WELD SHRUNK? (DUE TO HIGH TEMPERATURE)		
4.	IS THE WELDER SET AT CORRECT MARK?		
HE	AT RETENTION COVERS		
1	IS TAPE WELDED TOP AND BOTTOM? (TEAR TEST)		
2	IS THE WELD STRAIGHT?		
3	HAS THE WELD SHRUNK OR THE TAPE BURNT? (DUE TO HIGH TEMPERATURE)		
4.	IS THE WELDER SET AT CORRECT MARK?		
<u>FO</u>	AM FILLED LEADING EDGE		
1	IS TAPE WELDED TOP AND BOTTOM (TEAR TEST)		
2	IS THE WELD STRAIGHT?		
3	HAS THE WELD SHRUNK OR THE TAPE BURNT? (DUE TO HIGH TEMPERATURE)		
4.	ARE BOTH WELDERS SET AT CORRECT MARKS?		
5.	ARE THE EDGES SEALED?		
6.	ARE THE TRIANGLES SECURE?		
7.	ARE THE CORDS SEALED SECURELY? WITH NO FRAYING EDGES		
<u>LI</u>	NER DEPARTMENT		
1	IS THE MACHINE SET UP CORRECTLY?		
2	HAS THE WELD TAKEN? (PULL TEST)		
3	IS THE WELD EVEN? (I.E. NOT THIN, NO OVERLAP)		
4.	IS THE WELD TOO HOT?		
5.	IS THE WELD UNDER WELDED?		