

| Title: Covers Department   |  |        |                 |           |                      | Date of Assessm                 | ent:            | 23/01/2018          | Risk A            | ssessor:     | Ian Warne, Clare Crouch |  |  |
|--|--|--------|-----------------|-----------|----------------------|---------------------------------|-----------------|---------------------|-------------------|--------------|-------------------------|--|--|
| Reference Number: RA18   |  |        | Version N       | lumber:   | 7                    | People involved                 | in ma           | laking this as:     | sessment:         | Ian Warne    | , Clare Crouch          |  |  |
| Task/Process: Working in the Covers Department F   |  |        |                 |           | People at Risk:      | Emp                             | oloyees, visito | rs and cont         | ractors           |              |                         |  |  |
| Documents Associated with this Risk Assessment:  RA41 Working In Hot Working In H |  |        |                 |           | 55 Stress, Mental He | ealth a                         | and Wellbein    |                     |                   |              |                         |  |  |
| Revi   | ew Date:   | 05/0   | 6/2025          | Reviewer: |                      | Dan Sawyer and Rosie McCallough |                 |                     | Next Review Date: |              | 04/06/2025              |  |  |
|  | Hazard: Manual Handling Risk of musculoskeletal injuries. Risk to employees.  Control Measures:  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 1.   | Lifting equ  | iipmen | t provided w    | here ne   | cessary              |                                 |                 |                     |                   |              |                         |  |  |
| 2.   | All staff trained in manual handling   |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 3.   | Two person lift when required  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 4.   |  |        |                 |           |                      | and trip                        | haza            | ords and has plenty | of ligh           | nt and space |                         |  |  |
| 5.   |  |        | nd brief all in |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 6.   |  |        | e involved a    | re physi  | cally fit to do      | the wor                         | k rec           | quired              |                   |              |                         |  |  |
| 7.   |  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 8.   | Instruction, information, training and supervision   |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| Ната   | Hazard: Slips and trips Risk of musculoskeletal injuries. Risk to employees and visitors.  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
|  | Control Measures:  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 1.   |  |        | ina zone is d   | lear froi | m obstacles          | and trip                        | haza            | rds and has plenty  | of liah           | nt and space |                         |  |  |
| 2.   | Ensure the working zone is clear from obstacles and trip hazards and has plenty of light and space  Plan the route and brief all involved of the route |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 3.   |  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 4.   |  |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |
| 5.   |  |        | ent to be cle   | _         |                      |                                 |                 | •                   |                   |              |                         |  |  |
| 6.   |  | _      | t safe and no   |           |                      | rd                              |                 |                     |                   |              |                         |  |  |
| 7.   | Instruction, information, training and supervision   |        |                 |           |                      |                                 |                 |                     |                   |              |                         |  |  |



| Haza                                    | ard: Hand Tools Risk of injuries from incorrect use of tools. Risk to employees.  |  |  |  |  |  |
|---|---|--|--|--|--|--|
|   | trol Measures:  |  |  |  |  |  |
| 1.                                      | Ensure the correct equipment for the job is used  |  |  |  |  |  |
| 2.                                      | Visual inspection before use  |  |  |  |  |  |
| 3.                                      | PPE provided where necessary  |  |  |  |  |  |
| 4.                                      | Operating and Safety instructions which are routinely reviewed  |  |  |  |  |  |
| 5.                                      | Only trained, competent and approved employees to use this equipment  |  |  |  |  |  |
| 6.                                      | Instruction, information, training and supervision  |  |  |  |  |  |
| Haza                                    | ard: Hot Knife Risk of minor burns. Risk of injury to employees.  |  |  |  |  |  |
|   | trol Measures:  |  |  |  |  |  |
| 1.                                      | Safe System of Work   |  |  |  |  |  |
| 2.                                      | Only trained, competent and approved employees to use this equipment  |  |  |  |  |  |
| 3.                                      | All hot works to be completed at least 30 minutes before the end of the department shift  |  |  |  |  |  |
| 4.                                      | Hot works area to be inspected after 30 minutes to ensure safe  |  |  |  |  |  |
| 5.                                      | Instruction, information, training and supervision  |  |  |  |  |  |
|   | Hazard: Hand Leister Welder Risk of minor burns. Risk of injury to employees.   |  |  |  |  |  |
| Haza                                    | ard: Hand Leister Welder Risk of minor burns. Risk of injury to employees.  |  |  |  |  |  |
|   | Ard: Hand Leister Welder Risk of minor burns. Risk of injury to employees.  Arol Measures:  |  |  |  |  |  |
|   |   |  |  |  |  |  |
| 1. 2.                                   | trol Measures:  |  |  |  |  |  |
| 1.<br>2.<br>3.                          | rol Measures: Safe System of Work   |  |  |  |  |  |
| 1.<br>2.<br>3.<br>4.                    | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe  |  |  |  |  |  |
| 1.<br>2.<br>3.                          | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift   |  |  |  |  |  |
| 1. 2. 3. 4. 5.                          | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision   |  |  |  |  |  |
| Con<br>1.<br>2.<br>3.<br>4.<br>5.       | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision   |  |  |  |  |  |
| Con<br>1.<br>2.<br>3.<br>4.<br>5.       | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision  ard: High Frequency Welders Risk of burns, crushes, interference with pacemakers, electrocution and death. Risk to employees and visitors.   |  |  |  |  |  |
| 1. 2. 3. 4. 5. Haza                     | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision  ard: High Frequency Welders Risk of burns, crushes, interference with pacemakers, electrocution and death. Risk to employees and visitors.  ard: Measures:   |  |  |  |  |  |
| 1. 2. 3. 4. 5. Haza Con 1.              | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision  ard: High Frequency Welders Risk of burns, crushes, interference with pacemakers, electrocution and death. Risk to employees and visitors.  ard: High Frequency Welder Toolbox Talk Only trained, competent and approved employees to use equipment as per Safety Operating Procedures Ensure the equipment is serviced and maintained by a competent engineer   |  |  |  |  |  |
| 1. 2. 3. 4. 5. Haza Con 1. 2.           | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision  ard: High Frequency Welders Risk of burns, crushes, interference with pacemakers, electrocution and death. Risk to employees and visitors.  ard: High Frequency Welder Risk of burns, crushes, interference with pacemakers, electrocution and death. Risk to employees and visitors.  ard: High Frequency Welder Toolbox Talk Only trained, competent and approved employees to use equipment as per Safety Operating Procedures Ensure the equipment is serviced and maintained by a competent engineer Ensure the working zone is clear from obstacles and trip hazards and has plenty of light and space |  |  |  |  |  |
| 1. 2. 3. 4. 5. <b>Haza</b> Con 1. 2. 3. | Safe System of Work Only trained, competent and approved employees to use this equipment All hot works to be completed at least 15 minutes before the end of the department shift Hot works area to be inspected after 15 minutes to ensure safe Instruction, information, training and supervision  ard: High Frequency Welders Risk of burns, crushes, interference with pacemakers, electrocution and death. Risk to employees and visitors.  ard: High Frequency Welder Toolbox Talk Only trained, competent and approved employees to use equipment as per Safety Operating Procedures Ensure the equipment is serviced and maintained by a competent engineer   |  |  |  |  |  |



| Hazard: Irrita     | ation as a result of handling PVC sealant Risk of respiratory irritation and breathing difficulties. Risk to employees.      |  |  |  |  |  |  |
|--------------------|--|--|--|--|--|--|--|
| <b>Control Mea</b> | Control Measures:  |  |  |  |  |  |  |
| 1. Follow          | Follow instructions on all products  |  |  |  |  |  |  |
| 2. Produc          | Products to only be used for the task designed for   |  |  |  |  |  |  |
|                    | Use appropriate PPE – mask must be worn  |  |  |  |  |  |  |
| 4. Instruct        | tion, information, training and supervision  |  |  |  |  |  |  |
| Hazard: Elec       | Hazard: Electricity Risk of electric shocks, burns and death. Risk to employees.   |  |  |  |  |  |  |
| <b>Control Mea</b> |  |  |  |  |  |  |  |
| 1. All sock        | kets have RCDs built in  |  |  |  |  |  |  |
| 2. Electric        | al items regularly PAT tested if required  |  |  |  |  |  |  |
| 3. Fixed w         | viring inspected every 3 years   |  |  |  |  |  |  |
| 4. Good h          | ousekeeping to ensure leads cannot be damaged  |  |  |  |  |  |  |
| 5. All fault       | s to be reported to a supervisor/manager immediately   |  |  |  |  |  |  |
|                    | Personal appliances to be approved before use  |  |  |  |  |  |  |
| 7. Instruct        | Instruction, information, training and supervision   |  |  |  |  |  |  |
| Hazard: Exce       | Hazard: Excessive temperature Risk of dehydration leading to confusion, accidents, fainting and/or death. Risk to employees. |  |  |  |  |  |  |
| Control Measures:  |  |  |  |  |  |  |  |
|                    |  |  |  |  |  |  |  |
|                    | Ensure employees are kept hydrated – regular cold drinks to be available   |  |  |  |  |  |  |
|                    | Rotate heavy tasks between all employees limiting time spent to a minimum  |  |  |  |  |  |  |
|                    | Use of mechanical aids to cool the environment   |  |  |  |  |  |  |
| 5. Alter wo        | orking hours if appliable  |  |  |  |  |  |  |
| 6. Refer to        | Refer to RA41 Working In Hot Weather   |  |  |  |  |  |  |
| 7. Instruct        | Instruction, information, training and supervision   |  |  |  |  |  |  |
| Hazard: Disp       | Hazard: Display Screen Equipment Risk of musculoskeletal injuries, eye problems and headaches. Risk to employees.            |  |  |  |  |  |  |
|                    | Control Measures:  |  |  |  |  |  |  |
|                    | ssessment and appropriate action   |  |  |  |  |  |  |
|                    | loyees to inform their supervisor/manager of any issues  |  |  |  |  |  |  |
|                    | Instruction, information, training and supervision   |  |  |  |  |  |  |
| <u> </u>           |  |  |  |  |  |  |  |



| Haza | ard: Fire  | Risk of serious or fatal injuries from smoke inhalation and/or burns. Risk to employees, visitors and contractors.  |  |  |  |  |
|------|--|---|--|--|--|--|
| Cont | Control Measures:  |   |  |  |  |  |
| 1.   | Fire Safety Risk Assessment completed that is linked to the MAPP and COMAH   |   |  |  |  |  |
| 2.   | Smoke and heat detectors linked to Fire Alarm  |   |  |  |  |  |
| 3.   | Marked Fire Escape routes  |   |  |  |  |  |
| 4.   | Emergency lighting   |   |  |  |  |  |
| 5.   | Trained Fire Wardens   |   |  |  |  |  |
| 6.   | Regular Fire Drills  |   |  |  |  |  |
| 7.   | •  | at least 30 minutes (Hot Knife) and 15 minutes (Hand Leister Welder) before the end of the department shift and hot |  |  |  |  |
|      | works area to be inspected aft   |   |  |  |  |  |
| 8.   | Instruction, information, training and supervision   |   |  |  |  |  |
| Haza | Hazard: Forklift Trucks Risk of crush injuries, broken bones, impalement and death. Risk to employees, visitors and contractors                    |   |  |  |  |  |
|      | Hazard: Forklift Trucks Risk of crush injuries, broken bones, impalement and death. Risk to employees, visitors and contractors  Control Measures: |   |  |  |  |  |
| 1    | Forklifts to stay within marked areas when possible  |   |  |  |  |  |
| 2.   | Pedestrians to stay within marked areas when possible  |   |  |  |  |  |
| 3.   | Where appropriate forklifts are fitted with speed limiters   |   |  |  |  |  |
| 4.   | Only trained, competent and authorised staff to use forklifts  |   |  |  |  |  |
| 5.   | Forklifts are regularly inspected and maintained (LOLER)   |   |  |  |  |  |
| 6.   | Horns and flashing beacons a   |   |  |  |  |  |
| 7.   | Pedestrians to take evasive action when horns sound  |   |  |  |  |  |
| 8.   | Ensure working zone is clear, tidy and has plenty of space and light   |   |  |  |  |  |
| 9.   | Driver to ensure load is secure, not overweight and correctly loaded   |   |  |  |  |  |
| 10.  | Only authorised people allowed in the yard for deliveries/despatch   |   |  |  |  |  |
| 11.  | Refer to FLT02 Pedestrian Safety Around Forklift Trucks  |   |  |  |  |  |
| 12.  | Instruction, information, training   | ng and supervision  |  |  |  |  |
| Ната | ard: Stress  | Risk to mental health. Risk to employees  |  |  |  |  |

| Hazard: Stress                        |  | Risk to mental health. Risk to employees. |  |  |  |  |
|---------------------------------------|--|---|--|--|--|--|
| Con                                   | Control Measures:                        |   |  |  |  |  |
| 1.                                    | 1. Vary the tasks if possible            |   |  |  |  |  |
| 2.                                    | Monitor workload                         |   |  |  |  |  |
| 3.                                    | Control exposure to stressful situations |   |  |  |  |  |
| 4.                                    | 4. One to One discussions                |   |  |  |  |  |
| 5. Open door management and HR policy |  |   |  |  |  |  |



Refer to RA55 Stress, Mental Health and Wellbeing Risk Assessment

| 7.    | Refer to H&S 09 Mental Health and Wellbeing Policy  |
|-------|---|
| 8.    | Instruction, information, training and supervision. |
|       |   |
|       |   |
|       |   |
|       |   |
|       | ssment.   |
|       |   |
|       |   |
| Signe | ed:   |
| 5     |   |



4 or below

#### **RISK ASSESSMENT**

#### **HOW TO CALCULATE A RISK RATING**

SEVERITY

| 5 | 10 | 15 | 20 | 25 |
|---|----|----|----|----|
| 4 | 8  | 12 | 16 | 20 |
| 3 | 6  | 9  | 12 | 15 |
| 2 | 4  | 6  | 8  | 10 |
| 1 | 2  | 3  | 4  | 5  |

LIKELIHOOD

Acceptable

|              | LIKELIHOOD  |
|--------------|---|
| Risk rating  | Action and timescale                              |
| 15 and above | Unacceptable                                      |
|              | Work may not start. Additional controls must be   |
|              | introduced to reduce risk rating to below 9.      |
| 9-14         | Tolerable   |
|              | Additional controls must be introduced as soon as |
|              | possible.   |
| 5-8          | Tolerable   |
|              | Additional controls may be needed                 |
|              |   |

| Likelihood             | Severity               |
|------------------------|------------------------|
| 1 = extremely unlikely | 1 = very minor injury  |
| 2 = unlikely           | 2 = first aid injury   |
| 3 = possible           | 3 = lost time injury   |
| 4 = likely             | 4 = hospital treatment |
| 5 = very probable      | 5 = disabling injury   |

| 1-4 =  | Low risk    |
|--------|-------------|
| 6-9 =  | Medium risk |
| 10-25= | High risk   |