## Safe System of Work OPERATING AND SAFETY INSTRUCTION FOR DRILLING MACHINES

		Instruction	Understood ✓ or X
	1	Shown what safety equipment is required to use this machine	
	2	Explained why safety equipment is to be used on this machine	
	3	Explained why loose clothing or ties are not be worn	
	4	Shown where and how to use main machine isolator	
	5	Shown where and how to use on / off switch	
	6	Shown how to insert drill bits into drill chuck	
	7	Explained about the rotation of the chuck.	
	8	Explained how the swarf can spiral up the drill bit and revolve around with the drill bit.	
	9	Explained how the work being drilled will be clamped down or held in a vice.	
	10	Explained if the work being drilled is not clamped down How it can spin and fly around.	
	11	Explained you're not to use your hand to stop the chuck	
	12	Explained you're not to grab the swarf	
	13	Reiterated how important to use goggles and gloves even after drilling and your cleaning down the machine.	
	14	Explained how you must not leave the machine running and walk away	
	15	Explained how the machine must be cleaned after use.	
onfir teps ne Si	m that to ens upervis	ved the above training and fully understand every point that was explain I will wear the required PPE equipment when using the above maching ure my own safety. I will ask for further training if I need to and will instead or or Manager if there are any issues with the machinery.	nery and take
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