

**Safe System of Work**  
**OPERATING AND SAFETY INSTRUCTIONS FOR**  
**CHANGING CALIBRATOR ON EXTRUDER 1**

Name: ..... Training Date:.....

	Instruction	Understood ✓ or X
1	Explain that safety equipment must be used at all times and why – safety boots must be used at all times when running machines	
2	Before operating a machine clarify that safety check has been completed and signed off, if not see a Manager or setter before switching the machine on.	
3	Remove the six 5mm Allen bolts and nuts that attach the calibrator to the vacuum bath, remove the calibrator.	
4	Obtain correct calibrator for new set up, calibrator Must be polished and cleaned before inserting onto vacuum bath.	
5	Insert the calibrator into the vacuum bath, make sure the seal is attached to the calibrator before attachment.	
6	Use the six 5mm Allen bolts and nuts to attach the calibrator to the vacuum bath.	
7	Clean inside vacuum bath before starting machine.	
8	Do not use any machine unless trained and authorised by Manager.	

I have received the above training and fully understand every point that was explained to me. I confirm that I will wear the required PPE equipment when using the above machinery and take all steps to ensure my own safety. I will ask for further training if I need to and will immediately inform the Supervisor or Manager if there are any issues with the machinery.

Name: .....

Signed: ..... Date:.....

I confirm that I have trained the aforementioned person and that they fully understand how to use the above machinery, have received the required PPE equipment and know to inform me immediately of any issues with the machinery or if they require further training. I authorise this person to use the machinery detailed above.

Name: .....(Authorised Trainer)

Signed ..... Date: .....