

Safe System of Work
OPERATING AND SAFETY CHECK INSTRUCTIONS FOR 160 TON MOULDING
MACHINE BEFORE START UP/AFTER TOOL CHANGE

Name: Training Date:.....

	Instruction	Understood ✓ or X
1	Explain that safety equipment must be used at all times and why – safety boots must be used at all times when running machines.	
2	Visually check all safety guards are in place and secured.	
3	Turn on machine using isolator switch on wall or post, turn on heats, open water inlet/outlet.	
4	Turn on motor, wait 20 seconds, turn off motor using red emergency off button, repeat this action using button at rear of machine.	
5	Turn on motor, open door and try to open platen, if the platen opens, turn off the machine and inform the Manager.	
6	Open top guard, and try to open platen, if the platen opens, turn off the machine and inform the Manager.	
7	Open nozzle guard and try to open platen, if the platen opens, turn off the machine and inform the Manager.	
8	Open the back door, the motor should turn off, if the motor stays on turn off the machine and inform the Manager.	
9	If all checks are positive, the machine is ready to start.	
10	Do not use any machine unless trained and authorised by the Manager.	

I have received the above training and fully understand every point that was explained to me. I confirm that I will wear the required PPE equipment when using the above machinery and take all steps to ensure my own safety. I will ask for further training if I need to and will immediately inform the Supervisor or Manager if there are any issues with the machinery.

Name:

Signed: Date:.....

I confirm that I have trained the aforementioned person and that they fully understand how to use the above machinery, have received the required PPE equipment and know to inform me immediately of any issues with the machinery or if they require further training. I authorise this person to use the machinery detailed above.

Name:(Authorised Trainer)

Signed Date: