

**Safe System of Work**  
**RESOLVING LOW PRESSURE WATER PROBLEM ON THE VACUUM BATH**  
**EXTRUDER ONE**

Name: ..... Training Date:.....

	Instruction	Understood ✓ or X
1	Explain that safety equipment must be used at all times and why – safety boots must be used at all times when running machines	
2	Before starting up the extruder to make pipe, check to see if the water flow on the vacuum bath is free flowing.	
3	If you are not obtaining a constant fast flow the fitting may be blocked, you can easily unblock these fittings. (instructions below)	
4	Lift the lid on the vacuum bath, the first section only ,using the correct sized spanner, remove the first two rows of the fittings, if the fitting is blocked blow it out gently with the air gun, PPE equipment must be used. Once the fitting is free from dirt or obstructions, insert the fittings back into the vacuum bath. Turn on the water and vacuum spray, the flow should have increased now, proceed with pipe start up.	

I have received the above training and fully understand every point that was explained to me. I confirm that I will wear the required PPE equipment when using the above machinery and take all steps to ensure my own safety. I will ask for further training if I need to and will immediately inform the Supervisor or Manager if there are any issues with the machinery.

Name: .....

Signed: ..... Date:.....

I confirm that I have trained the aforementioned person and that they fully understand how to use the above machinery, have received the required PPE equipment and know to inform me immediately of any issues with the machinery or if they require further training. I authorise this person to use the machinery detailed above.

Name: .....(Authorised Trainer)

Signed ..... Date: .....