

## **OPERATING AND SAFETY INSTRUCTIONS FOR DRAINING DOWN DIRTY WATER FROM EXTRUSION LINES**

Name: ..... Training Date:.....

	<b>Instruction</b>	<b>Understood ✓ or X</b>
1	Explain that safety equipment must be used at all times and why – safety boots must be used at all times when running machines	
2	Before emptying the water tank, you will need to empty the dirty water from the two extrusion lines. Empty all the water from both black water boxes and clean them. Clean down both baths on the extrusion lines. Use warm water and washing up liquid.	
3	Remove all of the water spray inserts, these will need cleaning out, remove any blockages, then insert them back into the vacuum bath (Extruder one)	
4	Turn inlet tap off, this is located just outside the water tank in the liner department. The water flow will now stop.	
5	Open up the outlet tap at the back of the chiller; the water will now flow out of the chiller.	
6	When the water tank in covers is empty you will need to thoroughly clean it inside.	
7	After the tank has been cleaned , start filling it again with fresh clean water, the tap is located in the covers department.	
8	The water for both extruders should now be clear. You will need to treat the water again.	

I have received the above training and fully understand every point that was explained to me. I confirm that I will wear the required PPE equipment when using the above machinery and take all steps to ensure my own safety. I will ask for further training if I need to and will immediately inform the Supervisor or Manager if there are any issues with the machinery.

Name: .....

Signed: ..... Date:.....

I confirm that I have trained the aforementioned person and that they fully understand how to use the above machinery, have received the required PPE equipment and know to inform me immediately of any issues with the machinery or if they require further training. I authorise this person to use the machinery detailed above.

Name: .....(Authorised Trainer)

Signed ..... Date: .....