PLASTICA LIMITED Issue: 8

----- Date: 13/01/2020

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Customer Returns Procedure: WI 3.4

EN ISO 9001 2015 Authorised:

This procedure has been completely reviewed. Therefore no individual paragraphs have been

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1. AIM

To define the actions, authority and responsibility within the company, necessary to ensure customer returns are dealt with efficiently and courteously and corrective and preventative action is taken when needed.

2. SCOPE

All products and services

3. RESPONSIBILITY

Returns Co-ordinator - Returns: for receipt and processing of returns. For contact with Customers/Suppliers for arranging collection, collation of information to enable analysis to be taken and action taken to prevent recurrence.

Managing Director, Finance & Operations Director, Operations Manager: to assist the Returns Co-ordinator when a decision is required.

4. ADMINISTRATION

RMA Request Form – AX generated.

5. QUALITY RECORDS

Customer Returns Form - RMA

6. METHOD

Returns Procedure

The AX computer system will allocate an RMA Return Number and contact the customer to arrange collection of the goods. Refer to Appendix 1 (attached) for AX process and Appendix 2 (separate document) for Flowchart.

Where an amicable solution cannot be reached with the customer, the MD or Finance & Operations Director will be requested to intervene and to finally resolve the problem.

The goods themselves may be scrapped, repaired, returned to the supplier or restocked as first or second quality. If the goods are for restocking then the Stock Logistics Analyst is advised by Warehouse.

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EN ISO 9001 2105 Authorised:

For replacement goods, a new order will be raised to ensure that the replacement is followed through by the normal means of processing. For items to be repaired, a Works Order is also raised by Production.

All action taken is recorded on the Return Order screen in AX together with reason codes by whoever is dealing with the return. Additional correspondence with the customer, supplier or carrier is also attached.

Credit Process

Any product returning to Plastica requiring a credit, is only given approval by the MD or Finance & Operations Director in MDs absence.

Before that approval all associated paperwork is collated within the Finance Department and then presented to the MD for authorisation.

Analysis

Monthly analysis will be carried out and reported to the Senior Management regarding trends.

Cross References

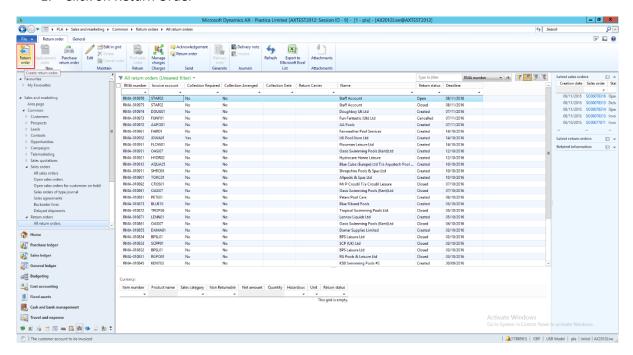
Control of Non-Conforming Product Procedure Corrective and Preventive Action Procedure

Appendix 1 WI3.4

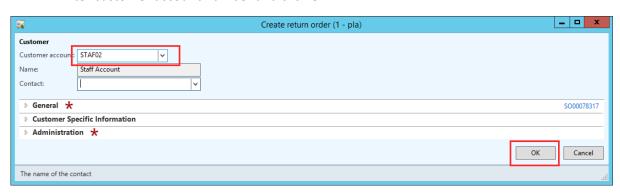
Creating a return

Sales & Marketing > Common > Returns Orders > All Returns Orders

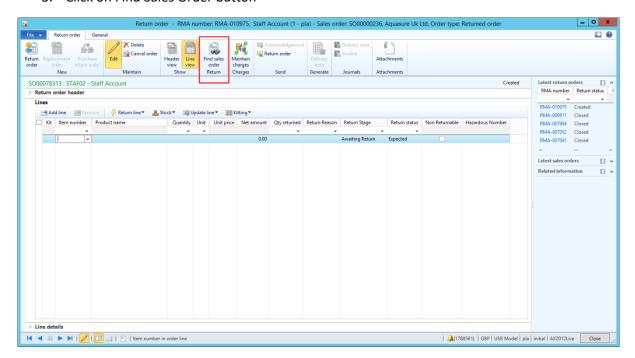
1. Click on Return Order



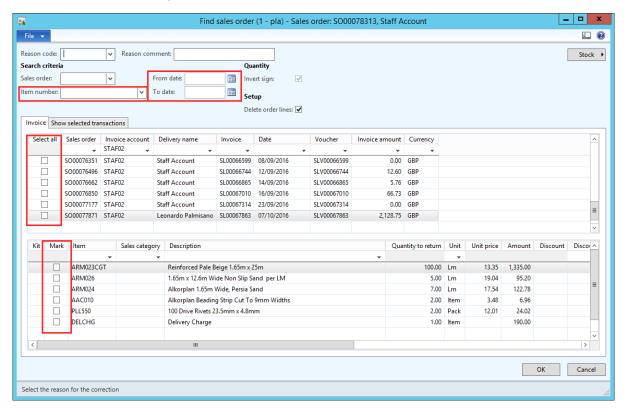
2. Enter customer account number and click OK



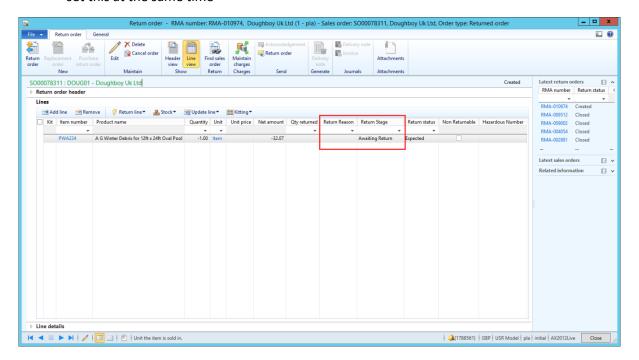
3. Click on Find Sales Order button



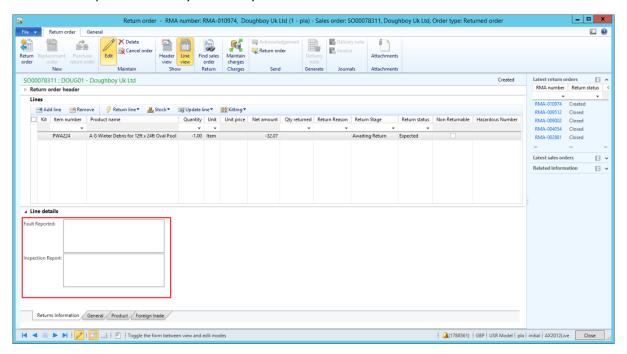
4. Now select the items being returned from the correct sales order, you can filter orders by product code and a date range to help the customer find the correct order. You can also have multiple items from multiple orders returned on the same RMA. For items that are serialised the serial number must be quoted and the correct ordered used.



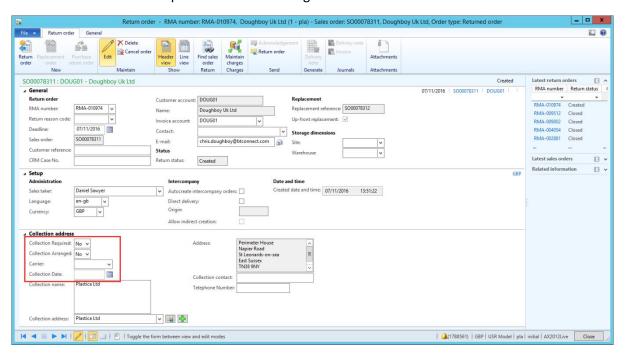
5. Now enter the reason for return for each line, if you know what action will be required you can also set this at the same time



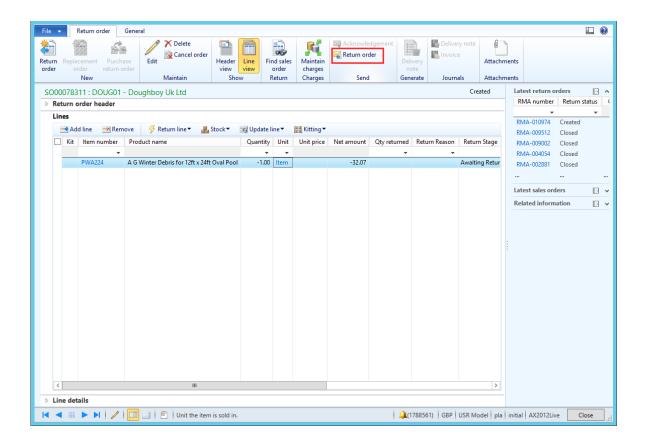
6. If the product is faulty or has any other issues these can be entered on each line



7. If the customer requires Plastica to arrange collection this can be set in the header screen

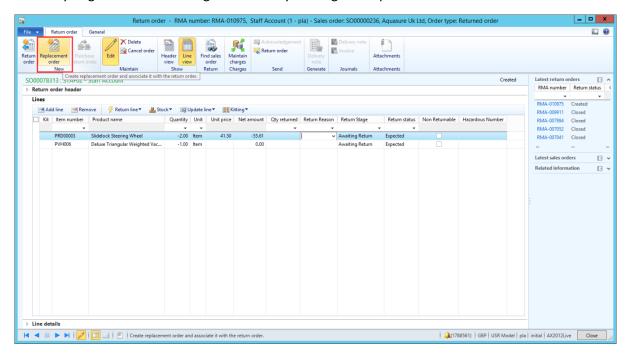


8. Now you can confirm the RMA by clicking on the 'Return Order' button to generate the customers paperwork.

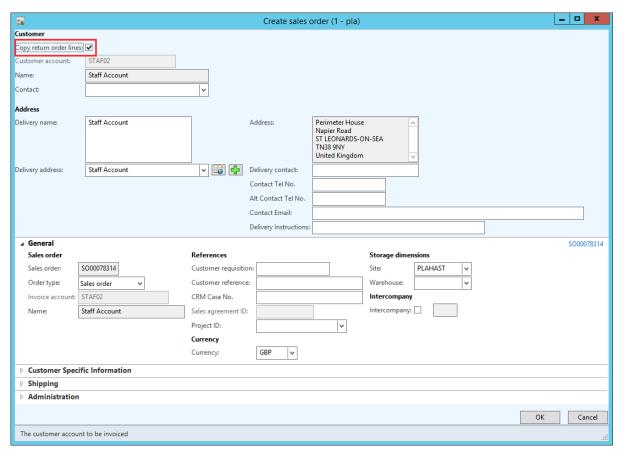


Upfront Replacement

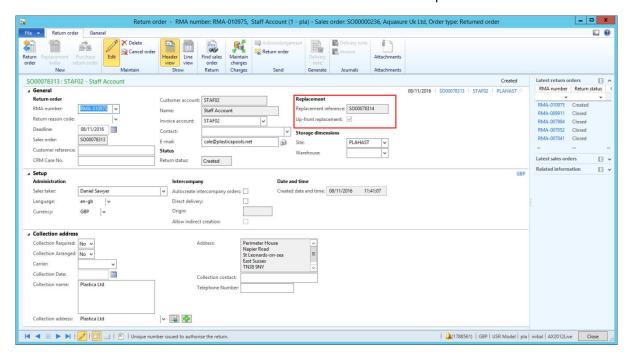
1. If the customer requires an upfront replacement for something that has arrived damaged or faulty you generate this through the RMA by clicking on 'Replacement order'



2. If it is a direct replacement with no other changes then just click OK, if you want to send an alternative item then untick 'copy return order lines' At this point you can also amend delivery address and add any references.

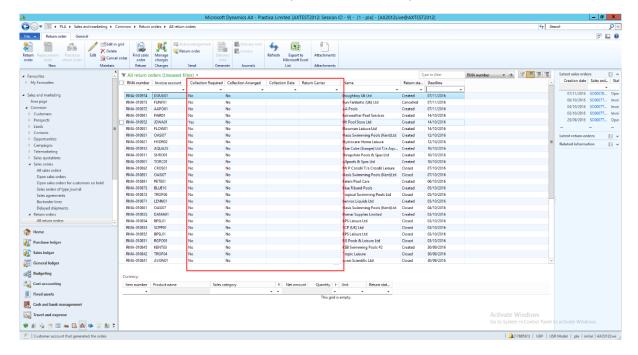


3. In the returns header screen it will now show that there is a replacement order

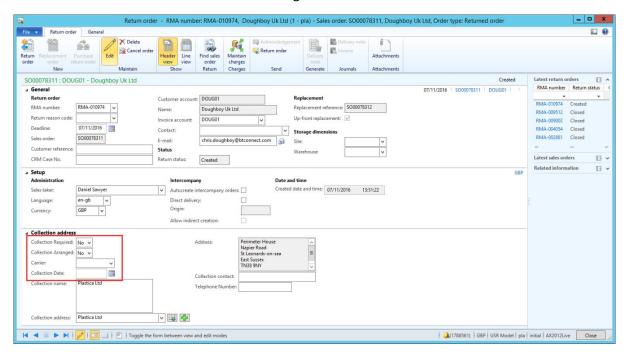


Organising a collection

1. In the returns order overview screen you can now filter by orders that need collection



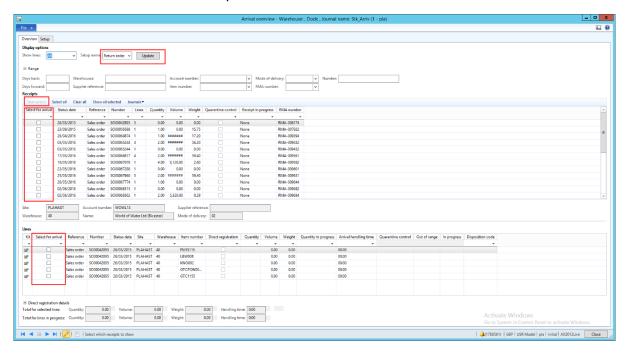
2. Once a collection has been arranged with a carrier the returns order can be updated with information about who will collect the goods and when.



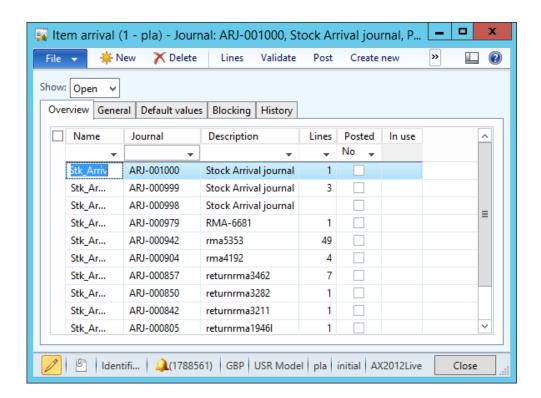
Processing Returns

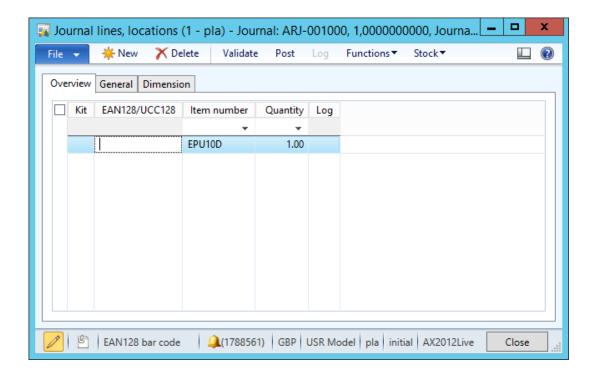
Stock and warehouse management > Periodic > Arrival overview

- 1. This screen is used to see what orders are waiting to arrive at Plastica, to see return orders change the setup name to 'return order' and then click update
- 2. Now you can find the RMA you want to start the arrival process on, mark the order or line if the whole returns order hasn't yet arrived. Then click 'start arrival'

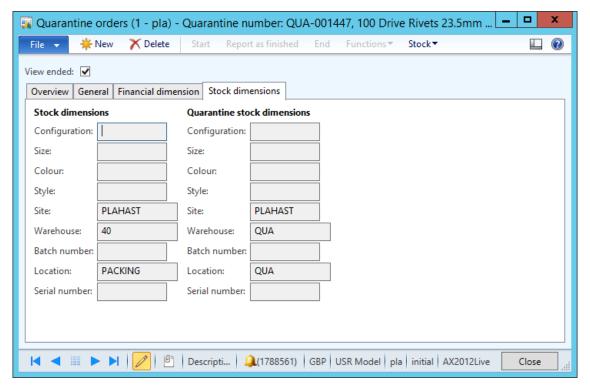


An item arrival journal will now be created and can be found under Stock and warehouse
management > Journals > Item arrival > Item arrival select the journal for your returns order and
then click on lines.

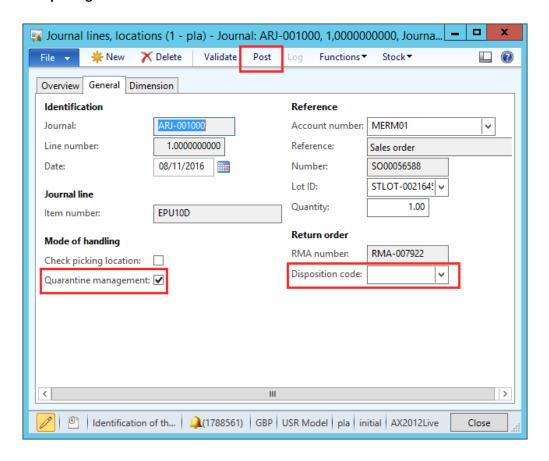




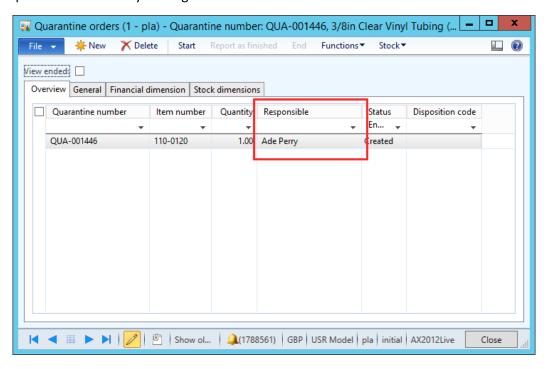
4. Next click on the General tab, here is where you decide what will happen with the item next. If the item is damaged and to be scrapped or going back to stock you get set the disposition code at this point. If the item needs to be inspected we will want to start a quarantine order, tick quarantine management and then go to the Dimensions tab and set the warehouse and location to **QUA**

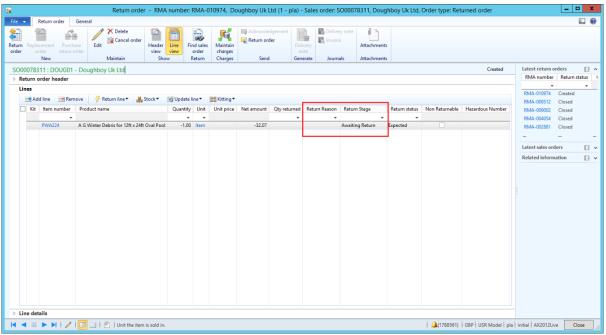


5. Then click **Post** to complete the journal, for non-quarantine management orders go straight to **Completing the returns order** section



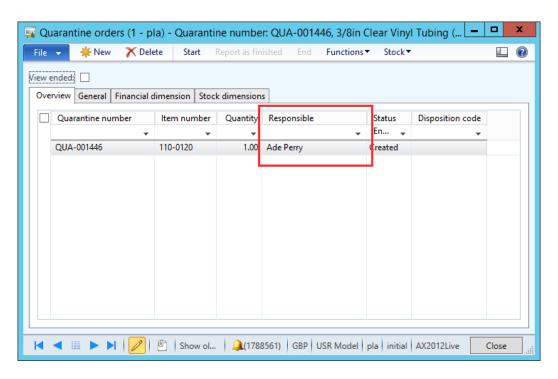
6. If you selected quarantine management then the system will create a quarantine order to manage this part of the process. To find the quarantine order go to Stock and warehouse management > Periodic > Quality Management > Quarantine Orders 7. Find the relevant quarantine order and assign it to the name of the person who will be responsible for it. You will also need to go to the returns order and update the return status to show what department is currently dealing with the returns order.



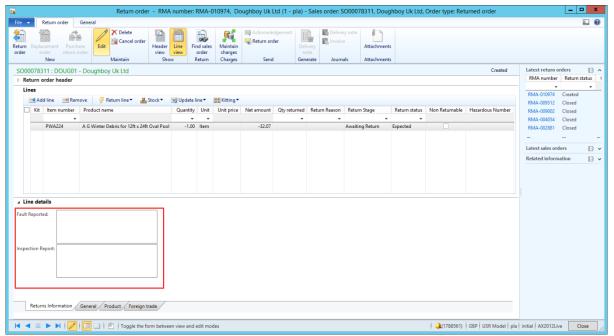


Managing the Quarantine Order

To view what items have been assigned to you go to Stock and warehouse management > Periodic
 > Quality Management > Quarantine Orders and filter by 'Responsible'

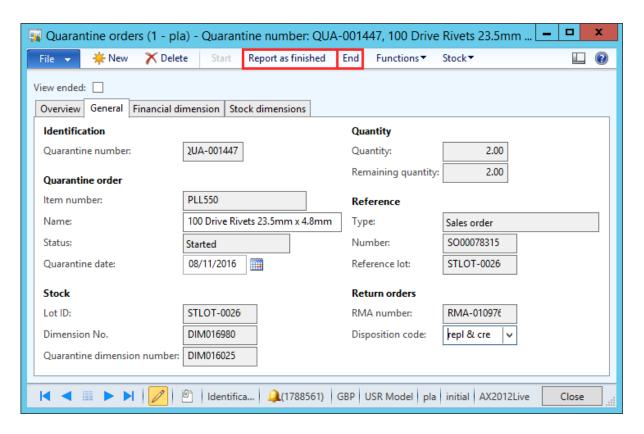


2. Under the general tab you will find the RMA number, go to the returns overview screen Sales & Marketing > Common > Returns Orders > All Returns Orders and click on the RMA. You will then find details of the reported fault or issue under line details of the relevant item line



3. Inspect the item and then enter your report in the RMA Inspection Report field, also update the 'Return Stage' to indicate what needs to happen next

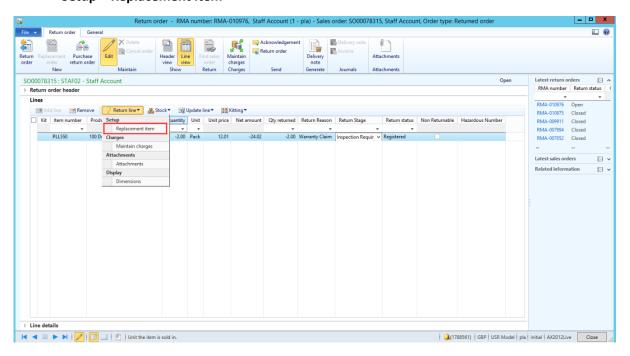
4. Now complete the Quarantine order, under the General tab you will find a dropdown box called disposition code. Choose what needs to happen with the item, then click Report as finished and then End



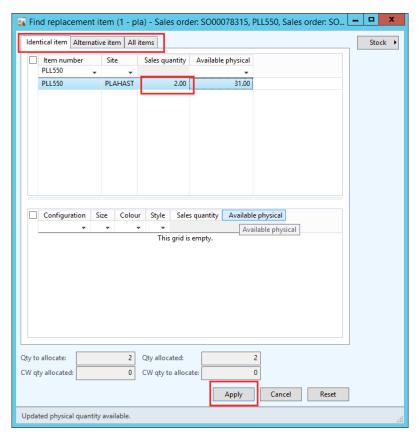
5. If after inspection a replacement is required go to the next section otherwise go straight to **Completing the returns order**.

Replacement Order after Inspection

If a replacement item is required go to Sales & Marketing > Common > Returns Orders > All
Returns Orders and access the RMA. On the line that requires a replacement click on Return Line >
Setup > Replacement Item

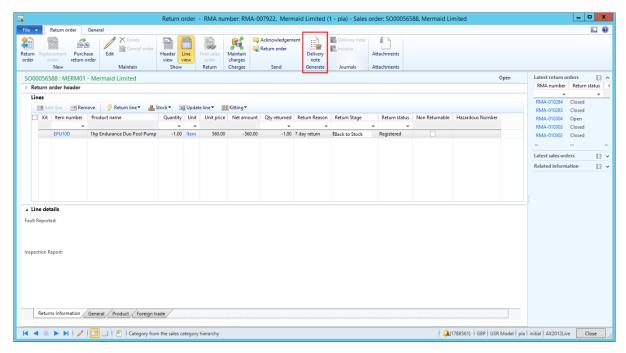


2. You can replace the item with the same item or an alternative, enter the quantity required and then click Apply

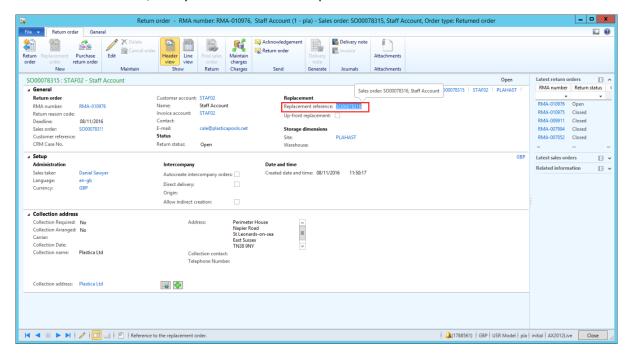


Completing the Returns Order

1. Go to **Sales & Marketing > Common > Returns Orders > All Returns Orders** and access the RMA. Now click on Delivery Note button and then click OK to generate the document.



2. If a replacement order was required after inspection go to the header view and click on the Sales order number, now you can confirm the replacement sales order



3. Paperwork can now be passed to the Finance department for credit.