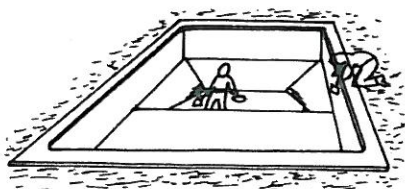
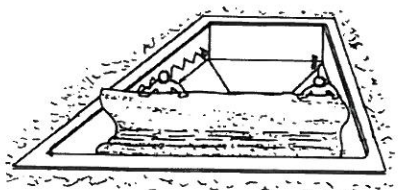


How to install a Plastica Pool Liner



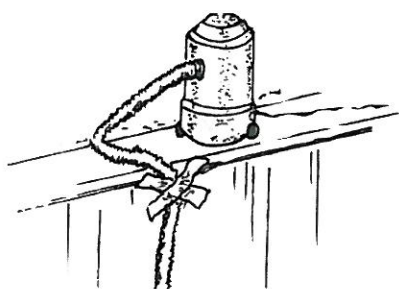
1. INSPECT COMPLETED POOL

Check wall and floor surfaces to be sure that no protrusions or rough spots exist. Blockwork walls should have been flush rendered and panel walls should have the joints taped over. Clean the whole pool thoroughly and fit Plastica Underlay if required. Cut underlay neatly around the fittings and attach the first gasket to each as per manufacturers instructions. Sweep or vacuum again to remove any stones or sharp objects before installing the new liner.



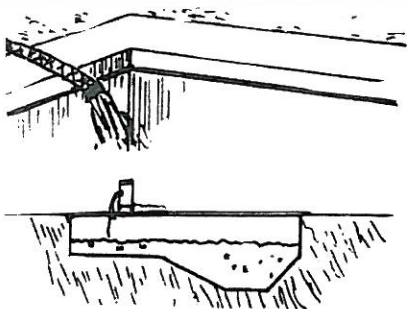
2. ALIGNING PLASTICA LINER IN POOL

Remove outdoor shoes and avoid getting in and out of the pool to stop dirt or grit being brought in. Position liner carton in shallow end of pool using the diagram on top to align it correctly. Carefully lift the liner out of carton and unroll it across width of pool. You will then find the liner folded for ease of installation. GENTLY unfold your liner towards deep end of pool. DO NOT DRAG THE LINER ON THE POOL FLOOR. Locate the corners of the pool liner and align them near the corners of the pool. **Please note that the underside of the liner is marked to indicate the shallow, deep end and top of transition if applicable.** The liner can be installed in any order, but it is best to start near any walk in stair unit or problem area. Ensure tension is spread evenly around the whole perimeter. Ease beading into track (if fitted), never force or hammer it in.



3. USE OF INDUSTRIAL VACUUM

Insert the vacuum hose between the liner and pool shell to near bottom of wall, (ensuring that no sharp end of vacuum hose is in contact with pool liner). Seal up any opening or pool fittings etc. (where air-loss can occur) with wet rags or masking tape. Turn on vacuum to evacuate air from between the liner and pool walls and floor, easing out any wrinkles from liner with bare hands or feet. Do not scuff the liner as friction generated heat can mark the printed pattern. It is desirable to get a good even tension into the flat floor areas to prevent bathers' feet creasing the floor later on. If there is insufficient vacuum to hold the liner in place, tape up any gaps in the seal or if necessary, add a second vacuum. Shut off the vacuum if you need to move the liner. Repeat or continue this process until the liner is properly positioned and fitting correctly without any creasing that will be trapped by the water.



4. FILLING POOL WITH WATER

When the liner is in the required position with correct tension then filling with water can start. Leave the vacuum running and start the water into the pool. It will speed the process enormously if a substantial amount of water has been stored in a Plastica Portapool and can be pumped directly into the pool very quickly.

DO NOT CUT OR FILL THE LINER UNLESS TOTALLY SATISFIED WITH THE FIT

The sump can be fitted as soon as you can be sure that it will not move as the water fills. This could be with the pool empty or it may require 5cm (2") to 25cm (10") of water. Do not shut off vacuum until the water level has reached 10cm (4") to 15cm (6") up the pool wall in the shallow end. Next remove vacuum hose and secure the liner back to the wall, smoothing out any surplus material.

5. INSTALLATION OF FITTINGS

Allow water level to rise to 30cm (12") above bottom of walls. Now the liner should be fully locked in position and held in place. You may install the inlet fittings, light assembly ring and skimmer fittings as long as the liner will not move in these areas as it fills further. Be sure to use new authentic gaskets. Cut openings in liner only after gaskets and faceplates have been tightly secured. If the fittings are cut too early and the liner moves under the water pressure, the liner will be pulled from behind the faceplate and the liner will leak.

6. STARTING UP THE POOL

The pool water should be circulated and disinfected as soon as possible and **MUST** be done within 72 hours to avoid the water stagnating and being infected with algae. Balance and treat the pool following the manufacturer's instructions given for the chosen water treatment system. Extra care should be taken for the first six weeks of use, as the material can be more prone to chemical attack, damage and stretching.

IMPORTANT

1. READ INSTALLATION INSTRUCTIONS BEFORE PROCEEDING.
2. DO NOT SCUFF, DRAG OR ABRASE POOL LINER.
3. POOL FITTINGS MUST ON NO ACCOUNT BE CUT OUT UNLESS YOU ARE COMPLETELY SATISFIED WITH THE FIT OF THIS POOL LINER.
4. IF NOT SATISFIED WITH THE FIT, CHECK DIMENSIONS THOROUGHLY AND NOTIFY THE MANUFACTURERS IMMEDIATELY, QUOTING THE DETAILS WRITTEN ON LINER BOX.